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RBW6705G02931-3G-1
Job Sheet 189186



Part No: RBW6705G02931-3G-1

Job Qty: 4 pcs

Part Name: Block Simulation Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/21/19

Job Tracking No:

Due Date: 1/22/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6705G02931-3G Rev1 IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	4 pcs	1/22/19		0.00	4.00	Small Fab - 1		MCL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
111	Conventional Mill - 1 - B4B	4 pcs	1/22/19		0.00	2.00	Conventional Mill - 1 - B4B		19/2/11
							Conventional Mill - 2 - B4B		
120	QC 5	4 pcs	1/22/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		19-02-12
							QC 5 - 50		
130	Packaging 3-1 - Stock - B4B	4 pcs	1/22/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



Container No: S152252



Part: RBW6705G02931-3G-1

Job No: 189186

Serial No/Batch: S152252

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 02/11/19

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				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	4 pcs	1/22/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
Part Op 110 - -Small Fab - Assemble as per DWG. Sheet 2 -Press fit 98380A548 dowel pin -Apply loctite 262/263 to mating Descriptions: surface of -3 and dowel pin prior to press fit 111 - Manufacture as per dwg -Drill 0.116" hole through -3 and -5 as per DWG. 120 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
98380A548	Dowel Pin	4 Ea (1 ea)	110-Small Fab - 1	5054334	
RBW6705G02931-3G-3	Pin	4 Ea (1 ea)	110-Small Fab - 1	3150721	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Small Fab - 1	98380A548	4	96	0	
	RBW6705G02931-3G-3	4	0	0	
Part Specifications					
Specifications could not be found.					